



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3393-3

Job Sheet 178333



Part No: D3393-3

Job Qty: 20 ea

Part Name: Cam Lock Shaft



Part Weight: 0 lbs

Job Created: 5/30/18

Due Date: 6/8/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV A IPP A 05.02.18 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Machining-2		6/18/06/09
100	Doosan	20 pcs	6/8/18	6/8/18	0.18	6.62	Doosan		6/18/06/09
110	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC2 Machining-2		6/18/06/09
140	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC8 Machining-2		6/18/06/09
160	Packaging	20 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-1	5033	JUN 11 2018
170	QC21-SA	20 Ea	6/8/18	6/8/18	0.00	0.00	QC21		MOS JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.375	303 Round Bar 0.375"	2.3340 ft (.1167 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.375	2	56	0
	M134776			

Part Specifications

Specifications could not be found.

Plex 6/8/18 10:58 AM dart.lacelle.linda

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39

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																						
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																						
Description Work Order Deviation Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																										
Root Cause <table style="width:100%; border: none;"> <tr><td style="border: none;">Environment ☐</td><td style="border: none;">No Re-verification ☐</td></tr> <tr><td style="border: none;">Design ☐</td><td style="border: none;">Operator ☐</td></tr> <tr><td style="border: none;">Doc/Data ☐</td><td style="border: none;">Offset/Setup ☐</td></tr> <tr><td style="border: none;">Equip/Tooling ☐</td><td style="border: none;">Supplier ☐</td></tr> <tr><td style="border: none;">Handling/Pre ☐</td><td style="border: none;">Training ☐</td></tr> <tr><td style="border: none;">Material ☐</td><td style="border: none;">Use for Testing ☐</td></tr> <tr><td style="border: none;">Internal Transport ☐</td><td style="border: none;">Poor Information ☐</td></tr> <tr><td style="border: none;">Tribal Knowledge ☐</td><td style="border: none;">Rushing ☐</td></tr> <tr><td style="border: none;">LOA ☐</td><td style="border: none;">Product Improvement ☐</td></tr> <tr><td style="border: none;">Substation ☐</td><td style="border: none;">Process Improvement ☐</td></tr> <tr><td style="border: none;">Past Expiry Date ☐</td><td style="border: none;">Manufacturing Process ☐</td></tr> <tr><td style="border: none;">Misidentified ☐</td><td style="border: none;">Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	 Container No: S079476 Part: D3393-3 Job No: 178333 Serial No/Batch: S079476 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ <table style="width:100%; border: none;"> <tr><td style="border: none;">☐ Countersink</td><td style="border: none;">☐ Out of Sequence</td><td style="border: none;">☐ Positioned Wrong</td></tr> <tr><td style="border: none;">☐ Cut Too Short</td><td style="border: none;">☐ Off-set</td><td style="border: none;">☐ Outside Dimensions</td></tr> <tr><td style="border: none;">☐ Instructions Incomplete/Unclear</td><td style="border: none;">☐ Mislabeled</td><td style="border: none;">☐ Over/Under tolerance</td></tr> <tr><td style="border: none;">☐ Drill Holes</td><td style="border: none;">☐ Fit/Function</td><td style="border: none;">☐ Part Incorrect</td></tr> <tr><td></td><td style="border: none;">☐ Misaligned/off center</td><td style="border: none;">☐ Part Lost/Missing</td></tr> <tr><td></td><td></td><td style="border: none;">☐ Part Moved</td></tr> <tr><td></td><td></td><td style="border: none;">☐ Drawing</td></tr> <tr><td></td><td></td><td style="border: none;">☐ Finish</td></tr> <tr><td></td><td></td><td style="border: none;">☐ Misread</td></tr> <tr><td></td><td></td><td style="border: none;">☐ Turning Sequence</td></tr> </table>			☐ Countersink	☐ Out of Sequence	☐ Positioned Wrong	☐ Cut Too Short	☐ Off-set	☐ Outside Dimensions	☐ Instructions Incomplete/Unclear	☐ Mislabeled	☐ Over/Under tolerance	☐ Drill Holes	☐ Fit/Function	☐ Part Incorrect		☐ Misaligned/off center	☐ Part Lost/Missing			☐ Part Moved			☐ Drawing			☐ Finish			☐ Misread			☐ Turning Sequence
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 Hawkesbury, ON K6A 1K7
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 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 08/09/18



Container No: S079476

Part: D3393-3

Job No: 178333

Serial No/Batch: S079476

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

